



**NANSHIKYAKYUBOORUNO SEIZOHOO****Publication number:** JP51100833 (A)**Publication date:** 1976-09-06**Inventor(s):** NAKAMURA KENICHIRO; SATO SHIGEO**Applicant(s):** SHOWA RUBBER**Classification:**

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**- European:****Application number:** JP19750024827 19750228**Priority number(s):** JP19750024827 19750228Abstract not available for **JP 51100833 (A)****Also published as:** JP53021709 (B) JP1059165 (C)

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**Concise Summary of Relevant Portions of JP51-100833:**

This invention relates to a method for manufacturing non-rigid baseballs that includes the following steps.

First, while causing the process of vacuuming in vacuum halls 4, 4' provided in the concave portion of primary metal moulds 1, 1', a heated flat board of vulcanized rubber 16 that has a determined thickness is installed on depressions 2, 2' of upper and lower metal moulds 1, 1' respectively. The upper and lower metal moulds 1, 1' are pressed and bonded, as shown in Fig. 2. By pressing and bonding edges 3, 3', the rubber bodies are pressed and bonded, and the ends of the rubber bodies are cut resulting in a ball made of rubber.